**MasterMatrix® 2** (Formerly Glenium Stream 2)

**Viscosity Modifying Admixture (VMA)**

**DESCRIPTION**

MasterMatrix 2 is a ready-to-use, liquid, organic, viscosity-modifying admixture (VMA) specially developed for producing concrete with enhanced viscosity and controlled rheological properties. Concrete containing MasterMatrix 2 admixture exhibits superior stability and controlled bleeding characteristics, thus increasing resistance to segregation and facilitating placement.

The new technology of smart dynamic concrete allows concretes to be compacted without vibration, even with strongly reinforced structures. A self-compacting mix should have a high workability and viscosity.

The fluidity of the mix is guaranteed provided there is no friction between the internal particles and the concrete can flow freely; segregation occurs when the components of the concrete separate out into mortar and large aggregates.

Reaching the right balance between fluidity and resistance to segregation – apparently opposing properties – is essential for this type of mix. This balance is lacking when the fluidity of the concrete is obtained by adding water. Although a superplasticiser admixture gives high fluidity, alone it does not guarantee the necessary properties to ensure a good degree of self-compacting. That is why MasterMatrix 2 is a fundamental admixture when making Self Compacting Concrete.

**RECOMMENDED USES**

- Smart Dynamic Concrete (Self-Compacting)
- Concrete containing gap-graded aggregates
- Lean concrete mixtures
- Concrete containing manufactured sand
- Underwater concrete or anti-wash out Admixture

**FEATURES AND BENEFITS**

- Increased viscosity & thixotropic properties
- Improved stability during transport & placing
- Controlled bleeding
- Reduced segregation, even with highly fluid mix
- Enhanced pumping and finishing
- Reduced sagging – dimensional stability
- Enables flexibility in mixture proportioning
- Improved thixotropy for underwater applications or antiwash out admixture.

**Mechanism of action**

MasterMatrix 2 consists of a mixture of water soluble copolymers which is adsorbed onto the surface of the cement granules, thereby changing the viscosity of the water and influencing the rheological properties of the mix.

MasterMatrix 2 is chloride-free and compatible with all cements. It is incompatible for use with naphthalene sulphonate based superplasticiser admixtures.

It is possible with MasterMatrix 2 to:

- Refine the rheology of the mixes by increasing cohesiveness and eliminating bleeding;
- Produce concretes distinguished by their great stability and strong capacity to retain water;
- Make the mixture less sensitive to variations in sand grading, to the shape and moisture content of the aggregates and to the characteristics of the binders;
- Obtain greater flexibility of choice and type of casts because of a low risk of segregation, greater pumping speeds and distances.
- Achieve thixotropic properties for underwater or anti-washout properties.

**Smart Dynamic Concrete**

Smart Dynamic concrete is an ultra-stable form of self-compacting concrete, a very flowable concrete mixture that is able to fill every part and corner of formwork, even with low fines, due to its high fluidity and stability. Smart Dynamic Concrete is produced using a combination of MasterGlenium 8600 series, high range, water reducing admixture and, typically an organic viscosity modifying admixture such as MasterMatrix 2.

Smart Dynamic Concrete is different from traditional self-compacting concrete because of its
MasterMatrix® 2 (Formerly Glenium Stream 2)

enhance stability and other unique properties that include:

- Slump flow of 500 – 800 mm
- Controlled rheology
- Mixture proportioning flexibility
- Reduced sensitivity to normal variations in aggregate gradation
- Increased resistance to segregation
- Enhanced surface appearance
- Predictable engineering properties and improved structural integrity and durability

PERFORMANCE TEST DATA

<table>
<thead>
<tr>
<th>Aspect</th>
<th>Colourless free flowing liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Relative Density</td>
<td>1.01 ± 0.01 at 25°C</td>
</tr>
<tr>
<td>pH</td>
<td>≥ 6 at 25°C</td>
</tr>
<tr>
<td>Chloride ion content</td>
<td>&lt; 0.2%</td>
</tr>
</tbody>
</table>

TEST CERTIFICATION/APPROVALS

- EFNARC - VMA Guidelines 2006

DOSAGE

MasterMatrix 2 is dosed at the rate of 50 to 1000 ml/100 kg of cementitious material. Other dosages may be recommended in special cases according to specific job site conditions and appropriate lab trials are recommended.

APPLICATION

MasterMatrix 2 is a ready-to-use liquid admixture, which should be added to the concrete after all the other components of the mix. This is particularly important in order to obtain maximum efficacy.

For best performance it is advisable to continue mixing until the mix is completely homogeneous.

To produce Self Compacting, MasterMatrix 2 should be used in combination with the other superplasticizer admixtures of the MasterGlenium range in order to guarantee maximum efficacy.

A slight decrease in slump or slump flow may be noted after the addition of MasterMatrix 2 admixture due to the increase in concrete viscosity. If necessary, the slight decrease in slump or slump flow can be offset easily by a minor increase in superplasticiser dosage. Also, because of its thixotropic properties, concrete containing MasterMatrix 2 admixture may stiffen if left in a mixing vessel or truck without agitation. Workability can be restored by simply remixing the concrete mixture.

MasterMatrix 2 admixture has little to no effect on concrete setting time, sump retention, air content and compressive strength within the recommended dosage rate.

SUGGESTED SPECIFICATION

The viscosity modifying agent (VMA) shall be MasterMatrix 2, an organic, ready-to-use, liquid admixture specially formulated for applications in Smart Dynamic Concrete. The product shall comply with the EFNARC VMA guidelines 2006.
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PACKAGING
MasterMatrix 2 is available in 210 kg drums

STORAGE / SHELF LIFE
MasterMatrix 2 must be stored where temperatures do not drop below +5°C. If product has frozen, thaw at +5°C or above and completely reconstitute using mild mechanical agitation. Do not use pressurized air for agitation. Store under cover, out of direct sunlight and protect from extremes of temperature. Shelf life is 12 months when stored as above. Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice consult your local BASF representative.

PRECAUTIONS
As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs (which can also be tainted with vapour until product fully cured or dried). Treat splashes to eyes and skin immediately. If accidentally ingested, seek immediate medical attention. Keep away from children and animals. Reseal containers after use. Do not reuse containers for storage of consumable item. For further information refer to the material safety data sheet. MSDS available on demand or on BASF construction chemicals web site.

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