

# MasterRoc<sup>®</sup> MP 367 Foam

Highly reactive, two component polyurea silicate injection foam for cavity filling and ground consolidation

## DESCRIPTION

**MasterRoc MP 367 Foam** is two component polyurea silicate foam specifically designed for rapid cavity filling and ground consolidation.

## FIELDS OF APPLICATION

- Void and cavity filling, also to avoid water or gas accumulation
- Consolidation of fractured rock in underground structures
- Consolidation of rock in coal mines

## FEATURES AND BENEFITS

- Very fast reacting material.
- Stable and workable foam structure.
- Does not expand its volume on contact with water.
- Shows good adhesion to wet and low friction substrates.
- Fire resistant (according to DIN 4102-B2).

## PACKAGING

Part A: 34kg cans and 284kg drums  
Part B: 30.6kg cans and 250kg drums

## TECHNICAL DATA\*

	Color	Viscosity mPa.s	Density kg/dm <sup>3</sup>
Part A	Colorless	60	1.40
Part B	Pale brown	230	1.25

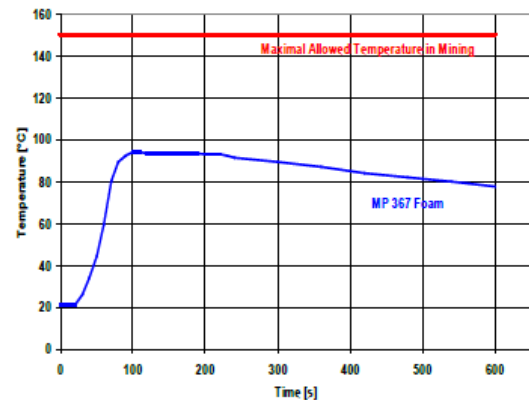
*Tested at 23°C*

Mixing ratio Part A to B: 1 to 1 by volume

## REACTION CHARACTERISTICS

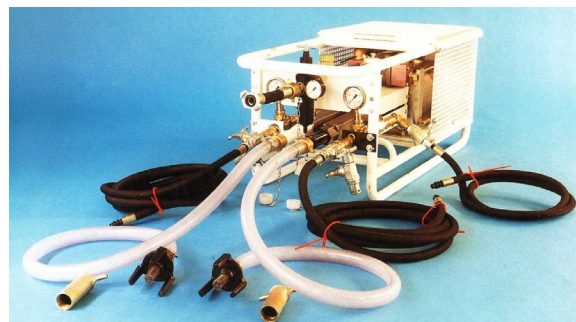
Testing temp.	23°C
Start of foaming	20s ± 10s
End of foaming	40s ± 15s
Foam expansion factor	Upto 30
Free rise foam density	45kg/m <sup>3</sup>
Reaction temperature	<99°C

## REACTION TEMPERATURE



## APPLICATION PROCEDURE

Part A and B are delivered ready to use. They are injected in the proportion of 1:1 by volume, using a two component injection pump equipped with a static in-line mixer nozzle, as shown in the following picture.



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Please note: The curing reaction time is significantly dependent on the temperature of the product and the ground. Please store both components prior to application at a minimum temperature of 15°C.

To achieve an optimal mixing of the components during injection, the inclusion of a static in-line mixer in connection with the mixing head is strongly recommended. The length of the static mixer should be approximately 32cm.

## CLEANING OF INJECTION EQUIPMENT

For short breaks in the injection procedure, pump Part A through the in-line static mixer nozzle. After finishing the injection, pump an appropriate agent or oil which does not contain water through the pump and injection lines.

## STORAGE

If stored in dry conditions, in unopened, tightly closed original containers and within a temperature range of +5°C and +35°C, the components of **MasterRoc MP 367 Foam** have a shelf life of 24 months.

## SAFETY PRECAUTIONS

Refer to the Material Safety Data Sheet for safety measures:

**MasterRoc MP 367 Foam Part A**  
**MasterRoc MP 367 Foam Part B**

Avoid contact with skin and eyes by using the required personal protective equipment, such as overalls, gloves and safety glasses. If contact with skin occurs, wash thoroughly using soap and water. If contact with eyes occurs, rinse thoroughly with an eyebath filled with water and seek medical advice. The products are harmless.

Uncured products should be prevented from entering local drainage systems and water courses. Spillage must be collected using absorbent materials such as sawdust and sand, and disposed of in accordance with local regulations.

\* Properties listed are based on laboratory controlled tests.

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