

# MasterGlenium<sup>®</sup> ACE 8522

High-range superplasticiser for precast concrete

## DESCRIPTION

**MasterGlenium ACE 8522** is an advanced polycarboxylic ether (PCE) based superplasticiser developed, ideally suited for the precast industry under difficult conditions. The specifically tailored formulation of **MasterGlenium ACE 8522** shows excellent dispersion of cement at low water binder ratio. As a result, **MasterGlenium ACE 8522** provides exceptionally good early strength development and maintains workability for a considerable period of time. The product also significantly improves the final strength.

**MasterGlenium ACE 8522** is formulated to comply with BS-EN 934-2:2001 and ASTM C494 for Type F admixtures.

### Compatibility

**MasterGlenium ACE 8522** is compatible and recommended for use with:

- Viscosity Modifying Agents to produce SCC.
- MasterAir, air entraining admixture, to improve freeze-thaw resistance.

**MasterGlenium ACE 8522** is not compatible with the MasterRheobuild series superplasticisers.

## FEATURES AND BENEFITS

**MasterGlenium ACE 8522** offers the following benefits for the precast concrete industry:

- High impermeability and strength
- Improve durability of precast concrete elements
- Very high workability
- Excellent concrete quality
- Produce good workable concrete reinforced with steel and/or polypropylene fibres
- Produce Rheoplastic and Self Consolidating Concrete with a low w/c ratio.
- Optimize curing cycle by shortening curing time or decreasing curing temperature.

- Eliminate energy required for placing, consolidation and heat curing
- Increase productivity
- Improve surface appearance
- As compared to the traditional superplasticisers, improve engineering properties such as early and ultimate compressive and flexural strengths.

## APPLICATION

**MasterGlenium ACE 8522** is a liquid admixture to be added to the concrete during the mixing process. The best results are obtained when the admixture is added after all the other components are already in the mixer and after the addition of at least 80% of the total water.

## DOSAGE

The normally recommended dosage rate of **MasterGlenium ACE 8522** is 0.6 to 2.0 litres per 100 kg of binder. Other dosages may be used in special cases according to specific job site conditions. In this case, please consult our BASF Construction Chemicals representative.

## PACKAGING

**MasterGlenium ACE 8522** is available in bulk and 1000L IBC.

## SHELF LIFE

**MasterGlenium ACE 8522** can be stored for 12 months if stored at a temperature above 5°C and in tightly sealed original containers. If found to be frozen, thaw it and reconstitute by stirring.

## PRECAUTIONS

**Health: MasterGlenium ACE 8522** does not contain any hazardous substances requiring labelling.

It is safe for use with standard precautions followed in the construction industry, such as use of hand gloves, safety goggles, etc.

For detailed Health, Safety and Environmental Recommendations, please consult and follow all instructions on the product Material Safety Data Sheet.



We create chemistry

# MasterGlenium<sup>®</sup> ACE 8522

---

® = registered trademark of BASF group in many countries

MY#MasterGlenium ACE 8522 v1-0916

---

## STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this BASF Construction Chemicals publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

---

## NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by BASF Construction Chemicals either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not BASF Construction Chemicals, are responsible for carrying out procedures appropriate to a specific application.

---

### BASF Construction Chemicals offices in ASEAN

<b>Singapore</b> Tel :+65-6861-6766 Fax :+65-6861-3186	<b>Malaysia</b> Tel :+60-3-5628-3888 Fax :+60-3-5628-3776	<b>Indonesia</b> Tel: +62-21-2988-6000 Fax: +62-21-2988-5935	<b>Thailand</b> Tel :+66-2769-8564 Fax :+66-2769-8584	<b>Vietnam</b> Tel :+84-650-3743-100 Fax :+84-650-3743-200	<b>Philippines</b> Tel : +63-2-811-8000 Fax : +63-2-838-1025
--	---	--	---	--	--

Website : [www.master-builders-solutions.asiapacific.basf.com](http://www.master-builders-solutions.asiapacific.basf.com)