

MasterPel[®] 730

(formerly Rheomac 730)

Hydrophobic pore- blocking ingredient for watertight concrete

DESCRIPTION

MasterPel 730 is a hydrophobic pore-blocking ingredient (H.P.I) for concrete. It significantly reduces water absorption of concrete.

MasterPel 730 is a chloride free organic admixture and supplied as a colourless, clear to slightly cloudy viscous liquid. It reacts with the cement hydration process to form a hydrophobic ingredient to reduce the capillary suction and prevent the ingress of potentially deleterious soluble material, resulting in concrete with enhanced durability.

RECOMMENDED USES

MasterPel 730 is suitable for any concrete structure, which requires water tightness, such as:

- Basement walls and floors
- Tunnels / underpass
- Foundations, piles and pile caps
- Water retaining structures, swimming pool, water tanks, reservoirs, water towers
- Land drainage, manholes
- Reinforced concrete in marine environment subject to tidal and wet / dry cycling
- Waste water treatment and desalination plant

FEATURES AND BENEFITS

- Increased durability and water tightness
- Protection is maintained throughout the concrete matrix
- Environment friendly
- Compatible with surface coatings and finishes

PERFORMANCE TEST DATA

Aspect	: Free Flowing liquid
Relative Density	: 1.02 ± 0.02 at 25°C
pH	: 12.5±1
Chloride ion content	: ≤ 0.1%
Water Absorption at 28 Days (BS 1881:122)	: < 1 %

TEST CERTIFICATION/APPROVALS

- EN 934–2 Table 9

DOSAGE

The optimum dosage for **MasterPel 730** to meet a specific requirement should always be determined by trial mixes.

Recommended dosage is 1.0 to 2.0 liters per 100 Kg of cement. Other dosages may also be used depending on the specific requirements. Contact your local BASF representative for assistance in determining dosage.

APPLICATION

MasterPel 730 should be added separately to the initial batching water to ensure complete distribution throughout the mix. Use only drinkable water – do not use sea water, bore water or water containing a high dissolved mineral of content, for mixing concrete. Based on the quantity of **MasterPel 730** added, reduce an equal amount of water from the mix.

Curing

Like all cementitious product, concrete made with **MasterPel 730** must be protected against rapid drying due to high temperature and /or strong wind.

The use of wet burlap, plastic sheets or a curing compound is highly recommended.

SUGGESTED SPECIFICATION

The hydrophobic pore-blocking admixture for concrete shall be **MasterPel 730**, a free flowing liquid with relative density of 1.02. The product must have alkaline pH in the range of 12 to 13.

PACKAGING

MasterPel 730 is available in 20 & 210 litre drums.

STORAGE /SHELF LIFE

MasterPel 730 can be kept for 12 months from date of manufacture if stored in well protected area away from sunlight, at ambient temperature in dry conditions

Failure to comply with the recommended storage conditions may result in premature deterioration of



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the product or packaging. For specific storage advice consult your local BASF representative.

PRECAUTIONS

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs. Treat splashes to eyes and skin immediately. If accidentally ingested, seek immediate medical attention. Keep

away from children and animals. Reseal containers after use. Do not reuse containers for storage of consumable item. For further information refer to the material safety data sheet. MSDS available on demand or on BASF construction chemicals web site.

STATEMENT OF RESPONSIBILITY (Disclaimer)

The technical information and application advice given in this BASF Construction Chemicals publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

NOTE

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