

MasterTop[®] 1230 (Formerly known as Mastertop 1230 plus)

Epoxy based colored seamless self-smoothing Screed for medium to heavy duty traffic

DESCRIPTION

MasterTop 1230 is a seamless, self-smoothing architectural flooring system based on an advanced solvent free epoxy resin system and selected graded aggregate. The smooth impervious surface finish provides an easily cleaned and hygienic surface with excellent resistance to chemical and mechanical attack.

RECOMMENDED USES

- Pharmaceutical and cosmetic industries
- Laboratory areas
- Medical facilities
- Clean rooms and other sterile areas
- Showrooms
- De-contaminable areas
- T.V. studios, schools, hospitals and schools
- Warehouses and high rack storage
- Production lines and workshops

FEATURES AND BENEFITS

- **Pre-packaged and proportioned** - No job site errors
- **Wide colour range** - Able to personalize an installation
- **Excellent durability** - Long service life
- **Easily cleaned** - Low maintenance cost
- **De-contaminable** - Bacteria able to be removed
- **High resistance to chemical and mechanical attack** - Able to use in a wide range of applications
- **Seamless and jointless** - No places for bacteria to hide

PROPERTIES

Compressive Strength (ASTM C579)	>35 N/mm ² @ 1 day >50 N/mm ² @ 7 days
Flexural Strength (BS 6319 -3)	18 N/mm ² @ 7 days
Bond Strength (ASTM D4541)	>1.5 N/mm ² (concrete failure)
Abrasion Resistance (DIN53754)	98mg CS17Wheel
Tensile strength	10 N/mm ² @ 7 days
Mixed density	1.7Kg/L
Shore D hardness (ASTM D2240)	>80
Temperature resistance	-20°C to +60°C

	Supply form	Density kg/L	kg
MasterTop 1230 Part A	Amber liquid	1.1	3.6
MasterTop 1230 Part B	Amber liquid	1.0	2
MasterTop 1620 Part A	Amber liquid	1.1	3.34
MasterTop 1620 Part B	Amber liquid	1.05	1.66
MasterTop color pack	Colored paste	2	0.35
MasterTop 1230 Filler	White powder	2.6	10

Bodycoat Potlife (minutes)	40@25 ^{°C}	15@40 ^{°C}
Return to service time (hours)	Foot 12 hours @ 25 ^{°C}	Vehicles 36 hours @ 25 ^{°C}

CHEMICAL RESISTANCE

To confirm suitable chemical resistance discuss with BASF representative. Pay particular attention to aggressive cleaning cycles and temperature of both chemicals and cleaning regimes.



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APPLICATION

Surface preparation

Remove all grease, oil, dust, residual curing compound, mould release agent or other contaminant that could impair adhesion. Laitance should preferably be removed by light sweep blasting or hydro-jetting. Mechanical wire brushing may be appropriate for small areas.

Spalled concrete should be cut back to sound concrete and made good with a suitable cementitious **MasterEmaco** repair mortar.

Conventional concrete curing compounds should be removed before application.

The compressive strength of the substrate shall not be less than 25MPa. The concrete slab in contact with the ground must have a vapor barrier installed in compliance with DIN 18195 or equivalent, or be primed with **MasterTop 1620**.

After pre-treatment of the substrate, the bond strength of the substrate must be at least 1.5 N/mm². The moisture content of the substrate shall not be higher than 8% throughout. The temperature of the substrate must be at least 3°C above the current dew point temperature.

Protect walls and columns against resin splashes using masking tape and plastic sheeting

Mixing

For a project it is advisable to ensure that all

MasterTop Color Packs are the same batch number to minimize risk of color variation.

All mixing should be done using a slow speed drill (600-900rpm.) and a spiral mixing paddle, or pan mixer.

Premix **MasterTop1230 Part A** resin, add the **MasterTop** color pack, and thoroughly mix to ensure the pigment is uniformly dispersed. Add the **MasterTop 1230 Part B** hardener and continue to mix, slowly add the **MasterTop 1230** filler and mix for a further 3 minutes, occasionally scraping the side and bottom corner of container. Ensure the final mix is lump free, homogeneous and even in colour. Mixing of large mixes (multiples of the above kits) may be done in a forced action mixer.

Ensure all containers are completely empty before disposal.

Priming

Prime floor with **MasterTop 1620**, at 5m² per litre

Application

The mixed material should be applied on to the prepared and primed floor using a notched or flat trowel to a typical thickness of 2mm minimum. The surface should be spike rolled to remove the entrapped air. Ensure application is a continuous operation and laying is within 15 minutes of mixing and spike rolled within 5 minutes of laying.

It is recommended that a small trial area be undertaken at the start of the work for approval of surface finish.

CURING

Waiting times between **MasterTop 1620** and **MasterTop 1230** should not be less than 8 hours and not more than 24 hours. Where extended over coating times are envisaged then the BASF primer must be lightly broadcasted with sand or the cured

STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this BASF Construction Chemicals publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by BASF either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not BASF Construction Chemicals, are responsible for carrying out procedures appropriate to a specific application.

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BASF Chemicals & Polymers Pakistan (Pvt) Ltd.
Construction Chemicals Division
46-A, Block-6, P.E.C.H.S.,
Shahrah-e-Faisal,
Karachi-75400

email: mohsin.zia@basf.com

Karachi
Tel: 021 111 550 550

Lahore
Tel: 042 111 550 550

Islamabad
Tel: 051 4446106-08

Website: www.master-builders-solutions.basf.pk



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primer reactivated using mechanical techniques and solvent wiping.

MasterTop 1230 should be protected from traffic and spillage for at least 48 hours. Full chemical and mechanical resistance is obtained after 7 days.

MasterTop 1200 A:B:CP:F 3.6:20.35:10	3.4-5.1	2.0-3.0
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2mm thickness = 6.75m² per kit

SHELF LIFE

MasterTop 1230 components may be stored in tightly sealed original containers for 12 months in controlled environments, between 10°C-30°C.

ESTIMATING DATA

Component ratios	kg/m ²	Thickness mm
Primer		
MasterTop 1620 A: B 2:1	0.3-0.5	0.3-0.5
Body coat		

PRECAUTIONS

For the full health and safety hazard information and how to safely handle and use this product, please make sure that you obtain a copy of the BASF Material Safety Data Sheet (MSDS) from our office or our website.

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BASF Chemicals & Polymers Pakistan (Pvt) Ltd.
Construction Chemicals Division
46-A, Block-6, P.E.C.H.S.,
Shahrah-e-Faisal,
Karachi-75400

email: mohsin.zia@basf.com

Karachi
Tel: 021 111 550 550

Lahore
Tel: 042 111 550 550

Islamabad
Tel: 051 4446106-08

Website: www.master-builders-solutions.basf.pk