



Joint Sealants

MasterSeal® SL 180

Polyester traffic-detector loop sealant

FORMERLY GOLD LABEL ALL SEASON LOOP SEALANT

PACKAGING

3.5 gallon (30 lb [13.5 kg]) plastic pails, containing:

- 1 gallon (3.8 L) liquid
- 20 lbs (9 kg) powder
- 1/2 oz tube of Flextard Retarder
- 100 g bottle of Fast Flex Accelerator sold separately

COLOR

Gray

YIELD

See chart to the right

STORAGE

Store and transport in unopened containers at 60 to 80° F (16 to 27° C) in clean, dry conditions.

SHELF LIFE

1 year when properly stored.

VOC CONTENT

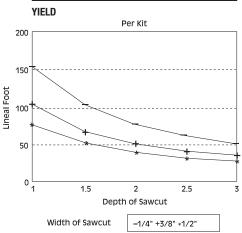
347 g/L less water and exempt solvents

DESCRIPTION

MasterSeal SL 180 is a flowable polyester sealant. It is designed for the traffic control industry to embed and protect detector loop wire for traffic signals and parking gates.

PRODUCT HIGHLIGHTS

- Cures quickly, helping to minimize traffic disruption
 For embedding detector loop wire for traffic
- Cured sealant is flexible to accommodate normal movement in concrete or asphalt
- Variable mix ratio allows applicator to mix to desired consistency
- Flowable to ensure loop wire is totally encapsulated
- Freeze/thaw tolerance allows sealant to be used in subfreezing conditions
- Moisture tolerant so it can be applied to damp substrates



APPLICATIONS

- For embedding detector loop wire for traffic signals and parking gates
- Interior or exterior
- Concrete and masonry
- Asphalt

HOW TO APPLY MIXING

- 1.Gradually add the powder to the liquid resin in a clean container, preferably plastic. Use the full 20 lbs (9 kg) of powder and mix with the 1 gallon (3.8 L) of resin supplied. Extra resin (up to an additional gallon) may be added to meet job requirements. Additional powder may also be added for variable consistency.
- **2.**Stir constantly to achieve a uniform consistency. For best results, use a mechanical mixer.
- **3.**To extend the pot life, mix in the tube of Flextard provided with each kit.
- **4.**To accelerate cure time, mix in ½ bottle (50 g) for application below 35° F (2° C).
- **5.**Pre-condition material to 50–75° F before use.

APPLICATION

- 3 1. Saw cut the joint to desired dimensions.
- **2.**Clear sawcut of water and debris using oilfree compressed air.
- 3.Install the detector loop wire.
- **4.**Slowly pour MasterSeal SL 180 into the sawcut, allowing the sealant to flow and encapsulate detector wire.



Technical Data Composition

MasterSeal SL 180 is a self-leveling polyester sealant.

Typical Properties

Cure with Flextard	45
Initial cure, min, at 77° F (25° C)	20
With Flextard	30 – 40
Pot life, min, at 77° F (25° C)	10 – 15
PROPERTY	VALUE

Cold Weather Application with 50 g Fast Flex Accelerator

PROPERTY	VALUE	
Pot life, min, at 35° F (2° C)	10	
Initial cure, min, at 35° F (2° C)	10 – 15	
Do not use East Fley Accelerator above 35° F (2° C)		

Test Data

PROPERTY	RESULTS	TEST METHOD
Viscosity, cps, at 78° F (26° C)	6,500	ASTM Brookfield Model RVT #3 at 10 rpm
Hardness, Shore D	50	ASTM D 2240
Tensile strength, psi (MPa) 2 to 1 powder / resin 1 to 1 powder / resin	395 (2.7) 246 (1.7)	ASTM D 638
Elongation, % 2 to 1 powder / resin 1 to 1 powder / resin	10 20	ASTM D 638
Bond to concrete, psi (MPa), direct tensile	300 (2.1) 100% concrete failure	ASTM D 4541
Absorption, % Salt water (5% solution) Water Oil Gasoline	0.20 0.20 0.02 0.80	ASTM D 570
Linear shrinkage, %	0.78	ASTM D 2566
Arc resistance, sec	181	ASTM D 495
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All application and performance values are typical for the material, but may vary with test methods, conditions, and configurations.

CLEANUP

Clean up tools and equipment with lacquer thinner. Clean skin immediately with soap and water or industrial hand cleaner, not solvents.

FOR BEST RESULTS

- Can be applied below freezing temperatures provided substrate is frost and ice-free.
- Proper application is the responsibility of the user. Field visits by BASF personnel are for the purpose of making technical recommendations only and not for supervising or providing quality control on the jobsite.

HEALTH, SAFETY AND ENVIRONMENTAL

Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting www.master-builders-solutions.basf.us, e-mailing your request to basfbscst@basf.com or calling 1(800)433-9517. Use only as directed.

For medical emergencies only, call ChemTrec® 1(800) 424-9300.

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