Aggrelastic Finish
100% acrylic polymer finish coat

Product Bulletin

**PACKAGING**
19 L (5 gal.) pail

**COVERAGE**
- **Natural Swirl texture:** 12.0-12.6 m² (130-140 ft²) per pail
- **CLS 1.5 texture:** 9.3-10.2 m² (100-110 ft²) per pail
- **Mojave texture:** 10.7–11.6 m² (115–125 ft²) per pail
- **Limestone texture:** 13.0-13.5 m² (140 ft²-150 ft²) per pail
- **Finetex texture:** Varies depending on free-form application.
- **Finetex smooth:** Varies depending on free-form application.

Coverage rates will vary depending on job conditions, substrate absorbency, and application techniques.

**COLOR**
FINESTONE AGGRELASTIC Finish is available in 64 Standard Colors. Unlimited custom colors are available upon request.

**GLOSS**
Flat finish.

**STORAGE**
Store in original containers at temperatures at least 4° C (40° F) and not greater than 43° C (110° F). Store out of direct sunlight. Do not stack pallets.

**SHELF LIFE**
Approximately 2 years, properly stored in original containers.

FINESTONE AGGRELASTIC FINISH is an acrylic-polymer, high-grade, textured elastomeric wall coating formulated for exterior use with FINESTONE STUCCO Systems, FINESTONE FINESCREEN Cement-Board Stucco Systems, and conventional stucco products. This coating bridges minor cracking, accommodates substrate movement, and provides an attractive finish that is resistant to dirt pickup. FINESTONE AGGRELASTIC Finish may be trowel- or spray-applied.

<table>
<thead>
<tr>
<th>Features</th>
<th>Benefits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Elastomeric</td>
<td>Accommodates substrate movement; bridges hairline cracks</td>
</tr>
<tr>
<td>Soil resistant technology</td>
<td>Resists dirt pickup</td>
</tr>
<tr>
<td>64 standard colors; unlimited custom colors</td>
<td>Provides design versatility</td>
</tr>
<tr>
<td>Water-based</td>
<td>Safe for workers and environment; easy cleanup</td>
</tr>
</tbody>
</table>
**RECOMMENDED USES**

To provide an exterior coating for

- Finestone Stucco Systems
- Finestone Finescreen Cement-Board Stucco Systems
- Approved conventional stucco, masonry or concrete substrates

**LIMITATIONS**

Apply only when ambient and substrate temperatures will be at least 4° C (40° F) and higher for at least 24 hours.

Lower temperatures and higher humidity will extend the drying time.

Do not apply to flat horizontal surfaces.

Sloped surfaces must have a minimum slope of 6:12.

Not recommended for large sloping surfaces greater than 30.5cm (12”)

Do not apply as a roof finish.

Do not apply in direct sunlight. Applying in sunlight may result in cold joints or color variations.

Do not apply directly to exterior sheathing.

Protect from rain and dust for at least 24 hours.

Allow stucco to cure prior to application of AGGRELASTIC Finish.

Consult Technical Services for approval for any applications not listed in this Product Bulletin and for recommendations about applying AGGRELASTIC Finish over remedial repairs, which may result in color and texture variations in comparison to surrounding wall surfaces.

**MIXING**

FINSTONE AGGRELASTIC Finish comes premixed from the factory.

At the time of use, mix the finish thoroughly to redistribute the aggregate which tends to settle during shipping and storage.

For best results, mix at 400–500 rpm, using a heavy duty 13 mm (1/2”) drill with a jiffler-type paddle (Goldblatt Jiffler Mixer No. 15311 H7 or similar).

FINSTONE AGGRELASTIC Finish does not require thinning. To adjust workability, small amounts of clean, potable water, up to a maximum of 0.72 L (24 oz.) per 19-L (5-gal.) pail of finish, may be added. To avoid color variation, add the same amount of water to each pail.

Do not add accelerators, retarders or admixtures to FINSTONE AGGRELASTIC Finish. Customer-selected FINSTONE FINESHIELD Protective Enhancements of Maximum A/S (silicone-enhancement) and X-L (added mildew resistance) are premixed at the factory.

**APPLICATION**

**Surface Preparation**

Substrates must be sound and free of paint, dirt, grease, oil, efflorescence, form release agents and curing compound.

Substrates must be free of surface irregularities. As necessary, repair cracks, fill popouts or voids, and level unit masonry using a compatible product, such as FINSTONE FINEBUILD or FINSTONE BASE MORTAR. Let repair material dry thoroughly before applying the finish.

To stabilize substrate porosity, particularly of stucco brown coat, concrete, or masonry substrates, using a primer such as BASF STUCCOPRIME, FINEPRIME, or Sanded Primer is recommended. Apply primer at least 4 hours before application of finish.

**Equipment**

Use a stainless steel plastering trowel or airless hopper gun-type spray equipment.

**Application Procedures**

**Trowel Application:** Trowel the FINSTONE AGGRELASTIC Finish over the prepared base coat or substrate at a thickness of approximately 1.6 mm (1/16”). Spread uniformly, then trowel down to a thickness equal to the size of the largest aggregate. Immediately float the finish to achieve the final texture. Apply only what can be floated before the finish begins to form a surface film.

**Spray Application:** Spray the FINSTONE AGGRELASTIC Finish uniformly over the surface. Use a circular overlapping pattern, keeping the spray gun at a 90° angle to the surface and maintaining the same distance to the surface at all times. Achieve a minimum thickness of 1.6 mm (1/16”).

**Note:** For the most uniform and aesthetic appearance, always work to a wet edge and avoid stopping application within an unbroken wall surface.

Protect from rain and temperatures less than 4° C (40° F) for 24 hours.

**WORKING TIME**

Approximately 10 minutes when applied over unprimed FINSTONE base coats at ambient conditions of 21°C (70° F), 50% relative humidity, and no wind. High temperature, low humidity, wind and/or high absorbency rates of the substrate shorten the working time of FINSTONE AGGRELASTIC Finish; low temperature and/or high humidity prolong their working time.

**DRYING TIME**

Approximately 12 hours to firm set, depending upon the ambient weather conditions, substrate absorbency and applied film thickness. Protect newly applied finish from rain and temperatures less than 4°C (40°F) for at least 24 hours after application.

**CLEAN UP**

Remove wet material from tools or other surfaces with soap and water. Dry material must be mechanically
TECHNICAL INFORMATION
Consult our Technical Services Department for specific recommendations concerning all other applications. Consult the Finestone website, www.finestone.basf.com, for additional information about products and systems and for updated literature.

HEALTH, SAFETY AND ENVIRONMENTAL
Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting www.finestone.basf.com. Use only as directed.

WARRANTY
BASF warrants this product to be free from manufacturing defects and to meet the technical properties on the current Product Bulletin, if used as directed within shelf life. Satisfactory results depend not only on quality products but also upon many factors beyond our control. BASF MAKES NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO ITS PRODUCTS. The sole and exclusive remedy of Purchaser for any claim concerning this product, including but not limited to, claims alleging breach of warranty, negligence, strict liability or otherwise, is shipment to purchaser of product equal to the amount of product that fails to meet this warranty or refund of the original purchase price of product that fails to meet this warranty, at the sole option of BASF. In the absence of an extended warranty issued by BASF, any claims concerning this product must be received in writing within one (1) year from the date of shipment and any claims not presented within that period are waived by Purchaser. BASF WILL NOT BE RESPONSIBLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL (INCLUDING LOST PROFITS) OR PUNITIVE DAMAGES OF ANY KIND.

Purchaser must determine the suitability of the products for the intended use and assumes all risks and liabilities in connection therewith. This information and all further technical advice are based on BASF’s present knowledge and experience. However, BASF assumes no liability for providing such information and advice including the extent to which such information and advice may relate to existing third party intellectual property rights, especially patent rights, nor shall any legal relationship be created by or arise from the provision of such information and advice. BASF reserves the right to make any changes according to technological progress or further developments. The Purchaser of the Product(s) must test the product(s) for suitability for the intended application and purpose before proceeding with a full application of the product(s). Performance of the product described herein should be verified by testing and carried out by qualified experts.
Finestone Aggrelastic Finish