Limestone Finish
Acrylic finishes styled to create the look of limestone

Product Bulletin

DESCRIPTION
Limestone finish is a finish technique utilizing two textured acrylic finishes to create the look of limestone in a lightweight, easily installed architectural wall finish.

PACKAGING
31.7-kg per 19-liter pail (70-lbs per 5-gallon pail)

COVERAGE
Varies depending on application technique and surface condition.

COLORS
Available in a wide variety of standard and custom colors.

For the appearance of added depth, it is recommended that the FINE FINISH be tinted to a slightly darker color than the TEXTURE FINISH.

TECHNICAL INFORMATION
Consult our Technical Services Department for specific recommendations concerning all other applications. Consult the Senergy website, www.senergy.basf.com, for additional information about products and systems and for updated literature.

HEALTH, SAFETY AND ENVIRONMENTAL
Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting www.senergy.basf.com. Use only as directed.

<table>
<thead>
<tr>
<th>Features</th>
<th>Benefits</th>
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<tbody>
<tr>
<td>Limestone look</td>
<td>The look of limestone in an acrylic based finish</td>
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<tr>
<td>Lightweight</td>
<td>The look and feel of limestone at a fraction of the weight</td>
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<td>100% Acrylic polymer chemistry</td>
<td>Long-term durability and weather resistance</td>
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<td>Integral color</td>
<td>Reduced maintenance and recoating; lasting color uniformity</td>
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<tr>
<td>Weather resistant</td>
<td>Repels water and resists wind-driven rain</td>
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Limestone Finish

USES
1. Provides an aesthetically pleasing surface color and texture for Senergy Wall Systems.
2. Can also be utilized as a textured finish for poured concrete or unit masonry, conventional stucco, SENERGY STUCCO Wall System, SENERGY CEMENT-BOARD STUCCO, certain insulating concrete forms, and interior veneer plaster or gypsum wallboard.
3. Can be utilized on quoins, arches and reliefs.

LIMITATIONS
1. Protect Senergy materials during transportation and installation to avoid physical damage.
2. Store Senergy materials in a cool, dry place protected from freezing. Store at no less than 4°C (40°F). Protect from extreme heat and direct sunlight. Shelf life is two years when unopened and stored as directed.
3. Do not apply Senergy materials in ambient temperatures below 4°C (40°F). Provide supplementary heat during installation and drying period (at least 24 hours after installation and until dry) when temperatures less than 4°C (40°F) prevail.
4. Do not apply Senergy materials to frozen surfaces.
5. Samples for job approval must be made in the field by the applicator, and approved prior to ordering.

APPLICATION
1. Substrate shall be dry, clean, sound and free of releasing agents, paint or other residue or coatings. Verify substrate is flat, free of fins or planar irregularities greater than 6.4 mm in 3 m (1/4" in 10').
2. Apply FINE FINISH directly to the substrate with a clean, stainless steel trowel.
3. Maintain a wet edge on FINE FINISH by applying and texturing continually over the wall surface.
4. Work FINE FINISH to corners, joints or other natural breaks and do not allow material to set up within an uninterrupted wall area.
5. Float FINE FINISH to achieve final texture and allow to dry.
6. Apply TEXTURE FINISH using a small (max. 4"x10") stainless steel Venetian trowel.

Note: 1. Use the same final troweling tool and hand motion in two directions to ensure similar appearances.
   2. The angle of the trowel while leveling the TEXTURE FINISH should be the same Venetian trowel with circular motions. Varying the pressure of the float will also create pit mark variances. Ensure all installers utilize the same installation techniques and motions to create similar appearances.

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VOC Content
0 g/l, or 0 lbs/gal less water and exempt solvents.

For medical emergencies only call chemtrec at (800) 424-9300

WARRANTY
BASF warrants this product to be free from manufacturing defects and to meet the technical properties on the current Product Bulletin, if used as directed within shelf life. Satisfactory results depend not only on quality products but also upon many factors beyond our control. BASF MAKES NO OTHER WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO ITS PRODUCTS. The sole and exclusive remedy of Purchaser for any claim concerning this product, including but not limited to, claims alleging breach of warranty, negligence, strict liability or otherwise, is shipment to purchaser of product equal to the amount of product that fails to meet this warranty or refund of the original purchase price of product that fails to meet this warranty, at the sole option of BASF. In the absence of an extended warranty issued by BASF, any claims concerning this product must be received in writing within one (1) year from the date of shipment and any claims not presented within that period are waived by Purchaser. BASF WILL NOT BE RESPONSIBLE FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL (INCLUDING LOST PROFITS) OR PUNITIVE DAMAGES OF ANY KIND.

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