USES
As a surface applied bonding agent for cement plaster stucco over concrete, masonry and stucco.

TECHNICAL INFORMATION
Consult the BASF Wall Systems Technical Services Department for specific recommendations concerning all other applications. Consult the BASF Wall Systems website, www.wallsystems.basf.com, for additional information about products and systems and for updated literature.

PREPARATION
1. All surfaces must be clean, dry, and free of dust, grease and contaminants.
2. New concrete, stucco, and masonry must be clean and cured a minimum of 28 days.

MIXING
Agitate or shake contents before beginning application procedure.

APPLICATION
1. For absorbent or porous substrates, such as brick or masonry, dilute STUCCOBOND 1:1 with water. For denser substrates, such as concrete or stucco, use the product as packaged.
2. Apply STUCCOBOND on dampened substrates only.
3. Apply STUCCOBOND evenly. Surface shall be uniformly coated, free from voids, pinholes or blisters.
4. Protect from rain to prevent wash-off until stucco is applied.

DRYING TIME
Allow to dry a minimum of 3–4 hours prior to application of system components. After 12 hours, the surface must be reprimed with STUCCOBOND.

LIMITATIONS
1. Ambient and surface temperatures during application must be above 4°C (40°F) until dry.
2. To verify the most current version of this data guide is being used, visit www.wallsystems.basf.com or call BASF Wall Systems’ Technical Service Department (1-800-589-1336).
3. Proper application is the responsibility of the user.
4. Clean tools with water immediately after use.

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HEALTH, SAFETY AND ENVIRONMENTAL
Read, understand and follow all Safety Data Sheets and product label information for this product prior to use. The SDS can be obtained by visiting www.wallsystems.basf.com. Use only as directed.

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**Technical Data**

<table>
<thead>
<tr>
<th>Property</th>
<th>ASTM Test Method</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>As a bonding agent, tensile bond strength, psi</td>
<td>ASTM C932 Section 6.4.1</td>
<td>&gt;150 (specification)</td>
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</tbody>
</table>

Test results are averages obtained under laboratory conditions. Reasonable variations can be expected.
WARRANTY

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